

GLSU Business Consulting compliance-center™ Offering



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Introductions



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Agenda

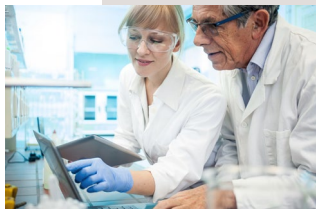
- fme Overview
- Background
- Computer Software Assurance (CSA) Overview and Benefits
- Demo
- Q&A

Overview

Who are we?



Your partner for digital transformation.
It's fme you **love** to work with.



Life Sciences

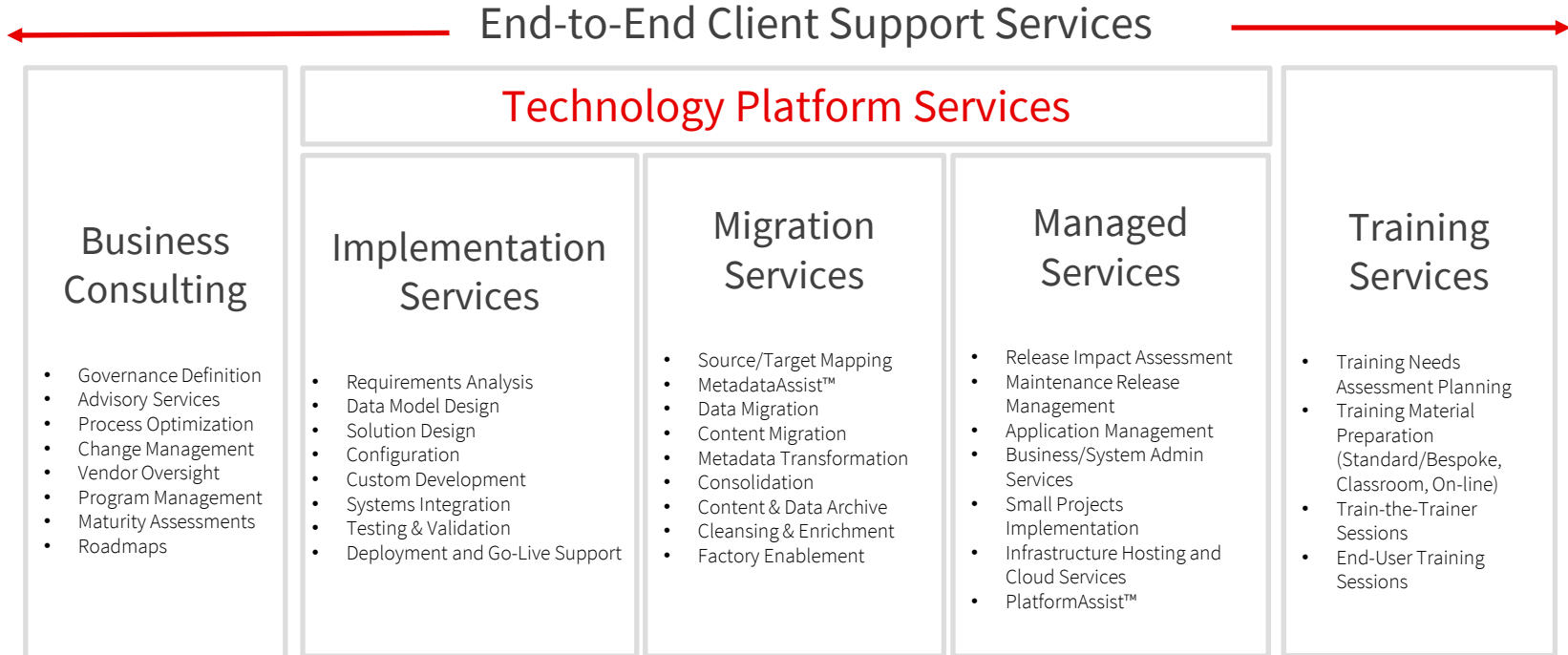
- Pharmaceuticals
- Medical Devices
- Test & Measurement
Equipment, Manufacturing
- And more



Non-Life Sciences

- Banking, Insurance &
Financial Services
- Automobiles & Motor Vehicles
- Food & Beverage
- Electricity, Oil & Gas, Energy,
Utilities & Waste
- Freight & Logistics Services,
Transportation
- And more

fme Services Portfolio



Background



- The FDA conducted a Case for Quality initiative to determine why so few companies were investing in automated solutions and why so many continued running long-outdated software versions:
 - Companies are focused more on compliance than on overall quality.
 - By directing activities towards the creation of documentation to remain “compliant,” less attention was placed on activities and investment in overall quality.
 - The burden of performing document-centric compliance activities of rigorous and exhaustive testing has prevented the progression to more advanced automated manufacturing and other improved quality practices
 - Study participants reported that the burden of computer software validation was, in some cases, twice the cost of the system
- The FDA released the draft guidance for a new risk-based approach called Computer Software Assurance (CSA) in September, 2022

What is CSA?

Computer Software Assurance

Traditional CSV	Modern CSA
Focused on creating extensive documentation	Focuses on more testing to achieve higher confidence
Driven by testing everything, but often misses higher risks	Applies Risk-based assurance, focusing on the right level of rigor to address risks in patient safety, product quality or data integrity
Ignores previous work performed	Leverages prior assurance activities

Benefits of CSA

- Reduces test scripts and tester errors
- Validation time cut by 50% or more, with faster implementation as a whole
 - Driven by not testing low-risk requirements
- Lower overall project cost
- Higher morale, quality, and productivity
- More time for critical thinking instead of generating documentation



compliance-center Concept

- Electronic-based, paper-less CSA validation method
- Risk Based methodology approach for validation of computer systems
- Used to determine which requirements and system functionalities matter most
- Less testing and documentation
- Complexity of testing effort determined by risk assessment outcome
- Source material
 - GAMP 5
 - FDA Original CSV Guidance (General Principles of Software Validation; Final Guidance for Industry and FDA Staff, Jan. 11, 2002)
 - Draft FDA CSA Guidance (Computer Software Assurance for Production and Quality System Software, Sept. 13, 2022)
 - EudraLex, Annex 11

compliance-center risk framework

Two Part Risk Assessment Process

1. System Level Risk Assessment

- Operational Risk: Intended Use of Software (CSA not applicable for Medical Device Software)
- Technical Risk: Complexity of System (i.e., Custom, Configured, Not Configurable)

2. Process Level Risk Assessment

- Only applicable for systems that meet specific System Risk category
- Identify and risk assess processes carried out in system

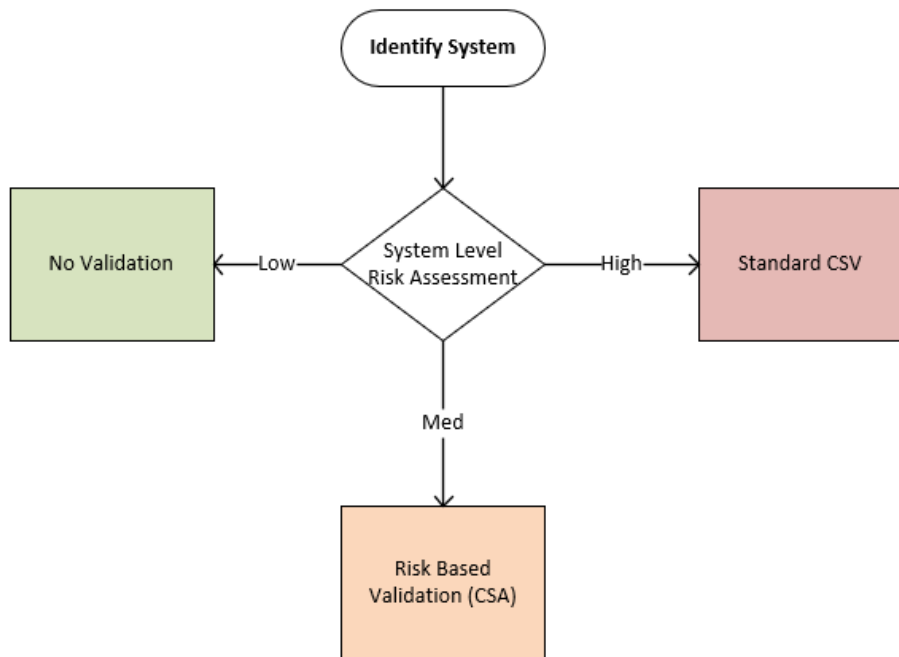
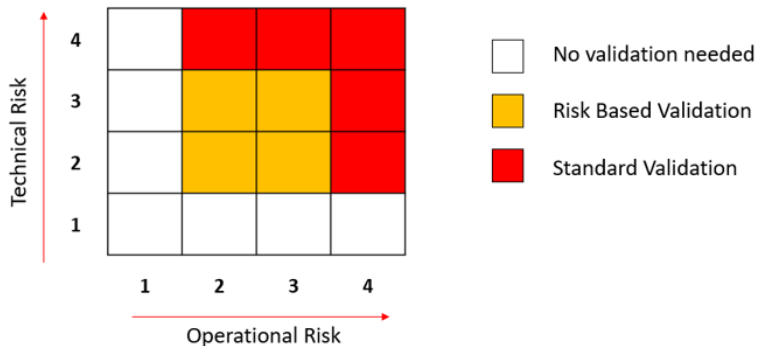
System Level Risk Assessment

Determine Validation Approach

Assess system based on:

1. Technical Risk
 - a. Risk Level 1: (GAMP category 1) infrastructure software
 - b. Risk Level 2: (GAMP category 3) Standard purchased products that is not configurable
 - c. Risk Level 3: (GAMP category 4) Standard purchased products that are configured
 - d. Risk Level 4: (GAMP category 5) Custom software
2. Operational Risk (examples taken from FDA guidance document)
 - a. Risk Level 1: no impact to patient safety, product quality, or data integrity (ex.: general business process or operations software)
 - b. Risk Level 2: small impact (ex: production/qms support software)
 - c. Risk Level 3: moderate impact (ex: production/qms software)
 - d. Risk Level 4: high impact (ex: Medical Device software)

System Risk Assessment

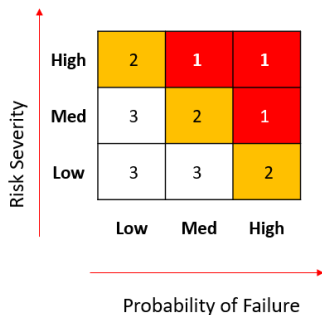


Process Level Risk Assessment

For Medium Risk Systems

Process Risk Assessment

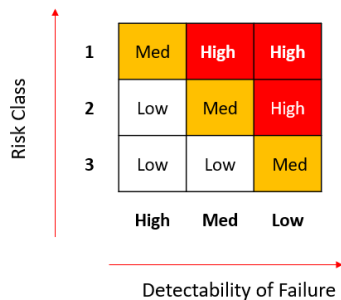
Step 1: Establish Risk Class



Severity: impact on patient safety, product quality, data integrity, and/or business process impact

Probability: likelihood of failure, consider if function is OOB or configured, leverage vendor validation

Step 2: Determine Final Risk Priority

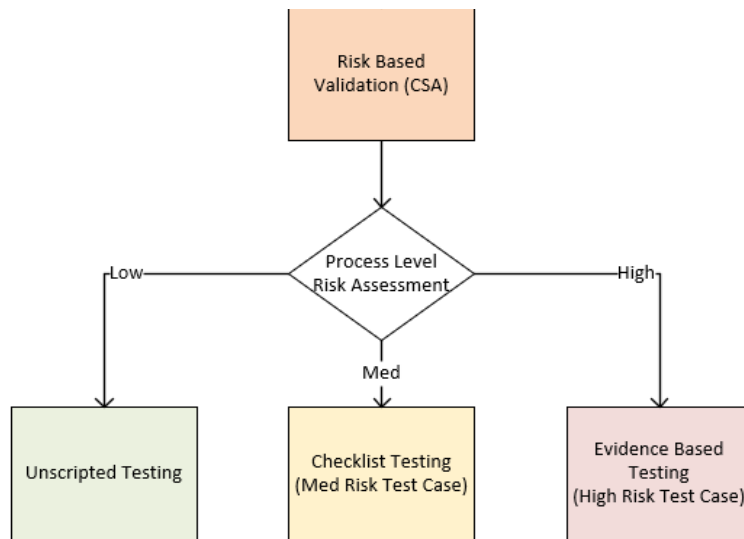


Detectability: Likelihood that failure would be detected prior to causing harm

Low Risk Priority: Unscripted/Ad Hoc Testing

Med Risk Priority: Checklist based Testing

High Risk Priority: Standard scripted testing



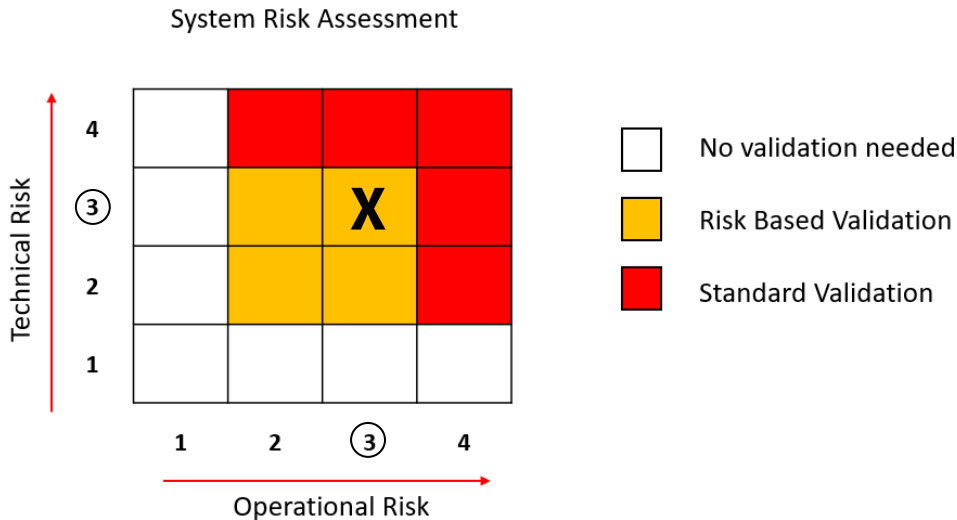
Risk Assessment Example

System Risk Level: Medium Risk

System: eQMS system

Technical Risk: 3 (GAMP category 4: Standard Purchased, Configured Product)

Operational Risk: 3 (Moderate Impact, production/QMS software)



Risk Assessment Example

Process Risk Assessment for Medium Risk System

eQMS System with System Risk Level of Medium, all features are OOB except Complaint Management which was highly configured

Process	Severity	Probability	Detectability	Risk Priority	Accept Vendor Testing?	Testing Approach
Deviation Management	Low	Low	High	Low	No	Unscripted/Ad Hoc Testing
Audit Management	Low	Low	High	Low	Yes	No Testing Needed
Complaint Management	Med	High	Med	High	No	Standard Scripted Testing
Product Containment	High	Low	Med	Med	No	Checklist Based Testing

Severity: impact on patient safety, product quality, data integrity, and/or business process impact

Probability: likelihood of failure, consider if function is OOB or configured, leverage vendor validation

Detectability: Likelihood that failure would be detected prior to causing harm

Requirements



- User Requirements are associated with the identified and risk assessed Processes
- Process level risk rating cascades down to the requirements and subsequently determines the Test Case Format
- Facilitates the development of Test Cases that make logical sense with a format that is determined by the risk level of the process, rather than risk level of individual requirements

Process	Req. ID	Requirement	Process Risk Level	Test Case Format
Deviation Management	REQ-001	The system shall allow initiation of a deviation record.	Low	Unscripted
Deviation Management	REQ-002	The deviation record workflow shall include an optional review step.	Low	Unscripted
Complaint Management	REQ-003	The system shall associate a product with a complaint record, if applicable.	High	Standard Scripted Testing

Test Step Format

Med Risk vs High Risk

Medium Risk

High Risk

① Test Step: SYS-069-TC-0031-058

Test Step ID: SYS-069-TC-0031-058 Test Case ID:* [object Object] Process Risk Priority:

Requirement Tested:

Test process

Assigned Tester: Amanda Hancock X

Step Directions:* Log into the system as test user 1 X

Expected Results:* The user is logged in X

Execution

Step Outcome: Pass Fail Other

Test Step ID: SYS-069-TC-0032-061 Test Case ID:* SYS-069-TC-0032

Requirement Reference:

Requirement ID	Description
... Select Remove	

Test process

Assigned Tester: Amanda Hancock X

Step Directions:* Initiate approval workflow

Expected Results:* The document is in approval

Execution

Actual Result:

Supporting Evidence:

Test Step Reference	Test Case	Captured On	Captured by
Create Import Remove			

Step Outcome: Pass Fail Other

Demo

Q&A

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